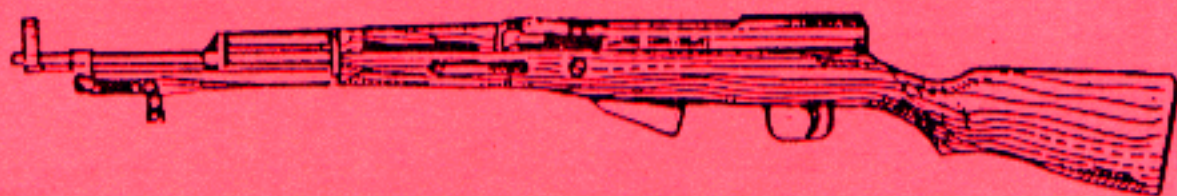


SKS
DROP - IN
FULL AUTO
SEAR



\$2.00 each

AUTO SEAR CONSTRUCTION

ENLARGED VIEWS

TOOLS NEEDED:

1. VICE
2. HACKSAW
3. FILES
4. VICEGRIP
5. RULER

MATERIAL:

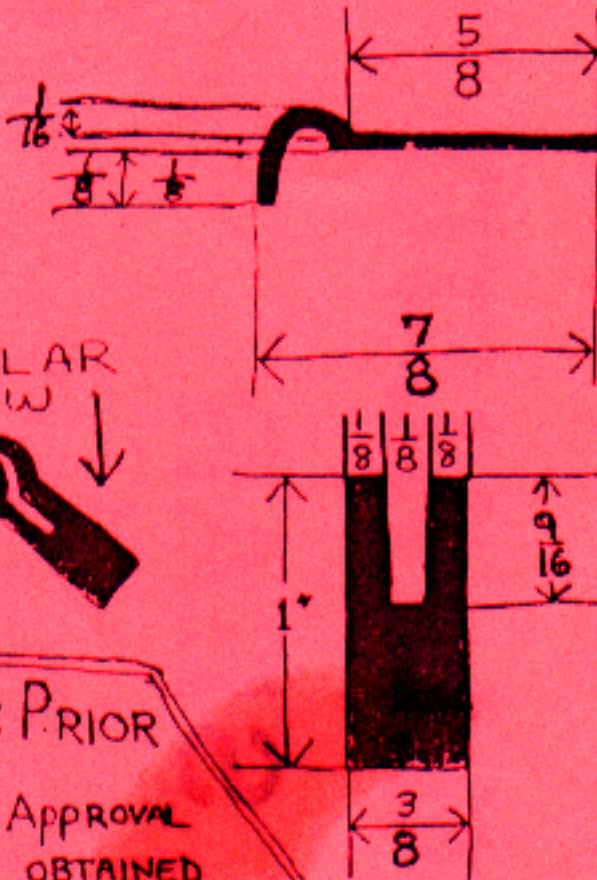
SHEET METAL
1 INCH LONG
 $\frac{3}{8}$ INCH WIDE
 $\frac{1}{16}$ INCH THICK

NOTE:

SOME FILING, SIZEING
AND FITTING TO YOUR
SKS MAY BE NECESSARY

NOTE: PRIOR
B.A.T.F. APPROVAL
MUST BE OBTAINED
BEFORE MANUFACTURING
THIS FULL AUTO SEAR.

ANGULAR
VIEW



MEASUREMENTS
AFTER BENDING
SIDE VIEW

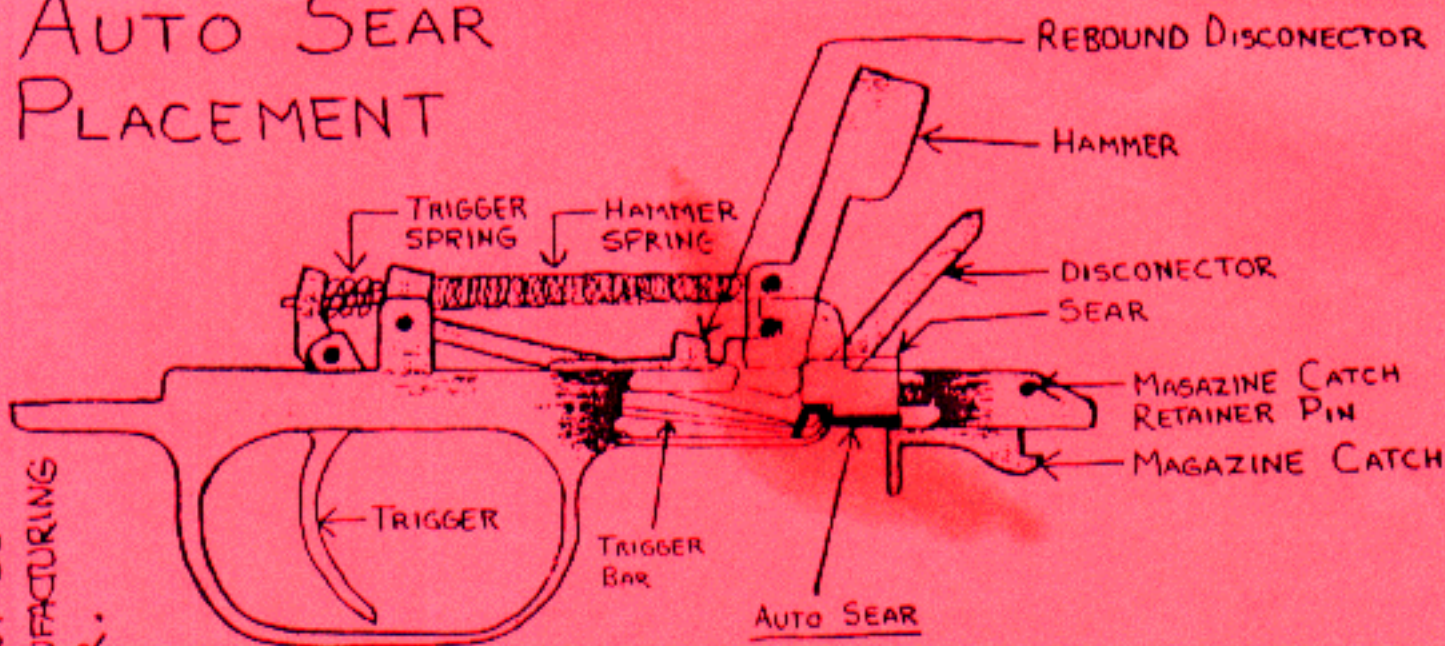
MEASUREMENTS
BEFORE BENDING
TOP VIEW



SIDE VIEW

Drawing NOT to scale!

AUTO SEAR PLACEMENT



PRIOR B.A.T.F. APPROVAL MUST BE
OBTAINED BEFORE MANUFACTURING
THIS FULL AUTO SEAR.

1. Make sure magazine and chamber are empty.
2. Remove trigger mechanism housing from rifle by putting safety on and depressing catch behind trigger guard.
3. Remove magazine catch retaining pin.
4. Slide out mag catch and spring.
5. Remove trigger spring, do not replace.
6. Slide out sear.
7. Slide auto sear in with fork end toward trigger. Must slide freely.
8. Replace sear in original position above auto sear.
9. Replace mag catch, spring and retainer pin.
10. Replace trigger mechanism housing to rifle; safety must be on.
11. Remove receiver cover and large bolt carrier spring.
12. Manually move bolt carrier back and forth with trigger depressed. Hammer should fall each time upon locking of bolt.
13. Remove finger from trigger. Move bolt carrier back and forth. Hammer should not fall.
14. Replace bolt carrier spring and receiver cover.
15. Rock and Roll!

* NOTE: REBOUND DISCONNECTOR MUST BE REPLACED UNDER DISCONNECTOR, BUT ON TOP OF TRIGGER BAR.